Reccomended Spare/Replacement Parts for Your Machine

Customer Name	Alliance Automation
Job Number	FC-25-23209
Part Name	TPMS Sensor

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped
Bowl and Drive		
E-0379	E Series Vibratory Coil for Drive Unit	2
SP-21-316	3/16" Steel Springs for 21" Drive Unit	11
#24	Rubber Isolation Feet for Base Drive	4
Hopper Drive Parts		
E-0185	E Series Vibratory Coil for Hopper Driver	1
SP-HP-18	1/8" Springs for Hopper Driver	3
#27	Rubber Isolation Feet for Hopper Driver	1
Outfeed Conveyor	**SN: 411257**	
U1-02-036	Replacement Conveyor Belt	1
30-7402A	2" Wide Universal Idler Pulley Assembly	1
40-4003-RA-SM5M	2" LP Drive Pulley Assembly	1
L070-12-58	1/2" to 5/8" Coupling Hub Assembly for 60W Oriental Motor to Mini-Mover LP Conveyor	1
Sensors and Cables		
LR-ZH500CP	Keyence Laser Sensor for Bowl Level	1
LR-ZB250CP	Keyence Laser for High Track and Part Present Sensors	2
PR-M51CP	Keyence Thru-Beam Sensors for Hopper Low Level	1
D-M9PSDPC	SMC Position Sensors for Cylinders	6
RKT4-225/5M	Lumberg Cordset for Position Sensors	6
RKMV3-224/5M	Lumberg Cordset for LR-Z Sensors and PR-M51CP Sensors	5
Control Box Components		
3025570000	Weidmuller, 1PH, PRO ECO II, 120W 24V 5A, Switch-Mode Power Supply.	1
2080-L20E-20QBB	Allen-Bradley Micro820 PLC, 20 Point (12 DI / 8 DO), 24V DC, Ethernet	1
2080-IQ4OB4	Allen-Bradley Micro800 Plug-in I/O Module, 4 Input / 4 Output, 24V DC	2
BLE2D60-A	Oriental Motor Driver for 60W Motor	1
121-000-2005	Rodix FC-205 Plus Controller for Bowl and Hopper	2
B1N1C3	NOARK Electric, B1N Series, Miniature Circuit Breaker, UL 489, 240VAC, 60/125VDC, 1 Pole, Trip Curve C, 3 Amp	2
EX9PBA31	NOARK Electric, 22mm Pushbutton Non-Illuminated - Momentary Flush, 1 - N/O Contact, Green in Color	2
EX9PBA42	NOARK Electric, 22mm Pushbutton Non-Illuminated - Momentary Flush, 1 - N/C Contact, Red in Color	1
EX9PBS444	Pushbutton, Ex9PB Series, Non-Illuminated Push On/ Twist Off, Red Mushroom Head Pushbutton	1
ZS3EV733-IP65	Baco 25A Main Disconnect	1

EX9IL2N3	NOARK Electric, 22mm Pilot Light, Curve Lampshade Style, Green in Color, Operating Voltage 110 VAC	1
1122750000	Weidmueller 12V Relay, 1CO	2
1122770000	Weidmueller 24V Relay, 1CO	2
Pneumatic Components		
MIW12-12D2A	SMC Two Finger Toggle for Releasing Parts	1
CXSL6-20	SMC Cylinder for End of Outfeed Conveyor Escapement	2
FCI100	Mountable Flexible SS Airjet	2
AW30-N02E-Z-B	SMC Air Filter/Regulator	1
PCM10-125-05B	5 Port Air Outlet Manifold	1
HHB179756	SMC Solenoid Valve Assembly	1
Other		
M100-34-6	Machine Leveling Feet	4
FC-25-23209-HBF	Hold Back Finger for Two Finger Toggle	1
FC-25-23209-DF	Discharge Finger for Two Finger Toggle	1
FC-25-23209-CF	Centering Fingers for CXSL6-20 Cylinder	2